Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3161-9
Job Sheet 207605

Part No: D3161-9
Part Name: Hinge 17.0"
Part Weight: 0 lbs
Job Created: 2/28/20
Due Date: 3/27/20
Type: ~~Stock~~ SOLD
Note: DWG REV A2 IPP A 04.08.24 New Issue KJ/JLM
Ship Via:

Job Qty: 6 pcs
Status: New
Job Tracking No:
Created By: Marie Lajeunesse
Description:
Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Standard Run Hrs	Workcenter/Supplier	Sign-off
100	**Small Fab - 1**	6 pcs		3/27/20	0.00	0.54	Small Fab - 1	
							Small Fab - 2	MLL
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
							Small Fab - 8	
							Small Fab - 9	
							Small Fab - Various 1	
110	**QC 5**	6 pcs		3/27/20	0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	DA 40 9-80
							QC 5 - 9	DAS 82 9-85
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	MAR 0 3 2020
							QC 5 - 61	
							QC 5 - 81	
120	**Packaging 3-1 - Stock - B4B**	6 pcs		3/27/20	0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	

DART AEROSPACE
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S259819
Part: D3161-9
Job No: 207605
Serial No/Batch: S259819
Revision:
Inspection:
Exp Date:
Instructions: Various STC's
Date: 03/02/20

				Packaging 3 - 3 - B4B	DAS
				Packaging 3 - 4 - B4B 5483.	74 MAR 05 2020
				Packaging 3 - 5 - B4B	9-89
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
130 **QC 21 - SA**	6 pcs	3/27/20	0.00 0.00	QC 21 - SA - 21	DAS MAR 05 2020
				QC 21 - SA - 70	21
				QC 21 - SA - 53	

Part Op Descriptions:
100 - Small Fab - (1) 72" Hinge makes (4) D3161-9 parts at 17" long
110 - QC5- Inspect part completeness to step on W/O
120 - Identify as per dwg & Stock Location:_____
130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MS20257-3-7200	Piano Hinge	9.9000 ft (1.65 ea)	100-Small Fab - 1	5 X 5243305 ly 5218595

Mat for Mat052

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	MS20257-3-7200	10	47	0

Part Specifications

Specifications could not be found.

Plex 2/28/20 11:13 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

DART AEROSPACE

NCR No.

Route update only ☐

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐
Machining ☐ Small Fab ☐ Prod. Eng. Coor. ☐ Water Jet ☐
Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐
Quality ☐

Date :	Sequence #:	QTY Affected :	MRB (QSI042)

Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor
		QC / QA Coordinator

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Presservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

☐ Pressure/Forced ☐ Contamination ☐ Power Loss/Surge ☐ Positioned Wrong
☐ Bending ☐ Misaligned/off center ☐ Folio/Program ☐ Outside Tolerance
☐ Crushing ☐ BOM/Route ☐ Grain Direction ☐ Drawing
☐ Cracks ☐ Broken/Damage/Defect ☐ Weld ☐ Finish
☐ Crimp/Kink/Ripple/Wave/Twist ☐ Incomplete/Unclear Instructions ☐ Wrong Stock Pulled ☐ Part Lost/Missing
☐ Marks/Chatter ☐ Drill Holes ☐ Out of Sequence ☐ Misread
☐ Mislabeled ☐ Fit/Function ☐ Off-set/Set-up

Other/Details: